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008401

648.4705
Job Sheet 191206



Part No: 648.4705

Job Qty: 2 pcs

Part Name: C60 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/25/19

Job Tracking No:

Due Date: 3/6/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	3/6/19		0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	2 pcs	3/6/19		0.00	0.00	QC 4 - 26		
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
121	DC - 1 - B4B	2 pcs	3/6/19		0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/6/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	3/6/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 100 - (Small Fab) Pick bag and tag Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 121 - (Document Control) Supply owner's & overhaul procedures manual 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	4 Ea (2 ea)	100-Small Fab - 1	5048557-1
188-FSCS-1032-5/8	Set Screw	8 Ea (4 ea)	100-Small Fab - 1	5047611
600.1309-A	Label	2 pcs (1 ea)	100-Small Fab - 1	5136710
600.1312	Caution Sticker	2 pcs (1 ea)	100-Small Fab - 1	5098056
AN4-23A	Bolt	4 Ea (2 ea)	100-Small Fab - 1	F123434-1
AN5-21A	Bolt	8 Ea (4 ea)	100-Small Fab - 1	5097081-1
C2-14-2	Label Rivets	4 Ea (2 ea)	100-Small Fab - 1	5040661
C45-11-2	Locating Pin	4 Ea (2 ea)	100-Small Fab - 1	5089115
C45-12-1	Lock Bushing	4 pcs (2 ea)	100-Small Fab - 1	5152223
C45-12-6	Retaining Ring	4 Ea (2 ea)	100-Small Fab - 1	5088946
C45-13-1-PO	Keeper Bushing	4 pcs (2 ea)	100-Small Fab - 1	5125630
C45-13-2	Teflon Keeper, Spacer	4 Ea (2 ea)	100-Small Fab - 1	5040660
C45-13-5 P	Keeper Spring	2 pcs (1 ea)	100-Small Fab - 1	5029308
C45-3-12	Latch Roller Bearing	2 Ea (1 ea)	100-Small Fab - 1	5053842
C45-3-2-1	Snap Ring	4 Ea (2 ea)	100-Small Fab - 1	5097898
C45-3-4-1	Retaining Ring	8 Ea (4 ea)	100-Small Fab - 1	5035997
C45-3-5	Teflon Spacer	4 Ea (2 ea)	100-Small Fab - 1	5097745
C45-3-8A	Actuator Shaft Bushing	2 pcs (1 ea)	100-Small Fab - 1	5076197
C45-3-8B	Actuator Shaft Bushing	2 pcs (1 ea)	100-Small Fab - 1	5078801
C45-3-9	Lever Spring	2 pcs (1 ea)	100-Small Fab - 1	5089520
C45-4-1	Trunnion Bushing	4 pcs (2 ea)	100-Small Fab - 1	5150770
C45-5-1	Lever Stop Pin	2 Ea (1 ea)	100-Small Fab - 1	5040657
C45-7-1	LOADBEAM BUMPER	2 pcs (1 ea)	100-Small Fab - 1	5156421
C45-7-2	Lock Bumper	4 pcs (2 ea)	100-Small Fab - 1	5118728
C45-8-4	Solenoid Cover Gasket	2 pcs (1 ea)	100-Small Fab - 1	5122623
C60-10-2	Lock Spring	2 pcs (1 ea)	100-Small Fab - 1	5060391
C60-3-1	Radial Bearing	4 Ea (2 ea)	100-Small Fab - 1	5093409
MS21044N5	Nut	8 Ea (4 ea)	100-Small Fab - 1	5097089
MS27039-4-08	Screw	2 Ea (1 ea)	100-Small Fab - 1	5039330-1
NAS1149F0463P	Washer	6 Ea (3 ea)	100-Small Fab - 1	5078780
NAS1149F0563P	Washer	16 Ea (8 ea)	100-Small Fab - 1	5067901



Container No: S158500



Part: 648.4705

Job No: 191206

Serial No/Batch: S158500

Revision: 3

Inspector:

Exp Date:

Instructions:

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Date: 03/04/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	188-FPSS-1/4-20-3/8	4	128	0
	188-FSCS-1032-5/8	8	142	0
	600.1309-A	2	99	0
	600.1312	2	20	0
	AN4-23A	4	698	0
	AN5-21A	8	376	0
	C2-14-2	4	196	0
	C45-11-2	4	49	0
	C45-12-1	4	21	0
	C45-12-6	4	118	0
	C45-13-1	4	42	0
	C45-13-2	4	72	0
	C45-13-5	2	0	0
	C45-3-12	2	89	0
	C45-3-2-1	4	22	0
	C45-3-4-1	8	177	0
	C45-3-5	4	101	0
	C45-3-8A	2	30	0
	C45-3-8B	2	8	0
	C45-3-9	2	32	0
	C45-4-1	4	22	0
	C45-5-1	2	47	0
	C45-7-1	2	0	0
	C45-7-2	4	10	0
	C45-8-4	2	13	0
	C60-10-2	2	43	0
	C60-3-1	4	66	0
	MS21044N5	8	101	0
	MS27039-4-08	2	233	0
	NAS1149F0463P	6	597	0
	NAS1149F0563P	16	480	0
Part Specifications				
Specifications could not be found.				